



MICROCOPY RESOLUTION TEST CHART NATIONAL BUREAU OF STANDARDS 1963 A



Annual Report

Contract NO0014-80-C-0896; NR 039-204

ANNEALING EFFECTS IN FERROMAGNETIC AMORPHOUS ALLOYS

C. D. Graham, Jr. T. Egami

Department of Materials Science and Engineering University of Pennsylvania 3231 Walnut Street Philadelphia PA 19104

15 December 1983

Report for Period 1 August 1982 - 30 October 1983

Approved for public release; distribution unlimited Reproduction in whole or in part is permitted for any purpose of the United States government

UTC FILE COPY

Prepared for

OFFICE OF NAVAL RESEARCH 800 N. Quincy St. Arlington VA 22217



84 01 13 075

2

- 1	Accession For	
_ `	NTIS GRA&I	
	basame.	
10)	diffication.	
	e des les la company	
	Distribution/	
	pomilability	Codes
	TS ClevA'	
	list. Spania	11
	A	

Annual Report Contract NO0014-80-C-0896; NR 039-204

ANNEALING EFFECTS IN FERROMAGNETIC AMORPHOUS ALLOYS

C. D. Graham, Jr. T. Egami

Department of Materials Science and Engineering University of Pennsylvania
3231 Walnut St.
Philadelphia PA 19104

INTRODUCTION

Ferromagnetic amorphous alloys, or glassy metals, have been under development as engineering materials for about ten years. They are now used commercially in various high-permeability applications such as recording heads and phonograph pickups. Large-scale application in power transformers, power switching devices, and similar equipment appears to be imminent.

In all these applications, heat treatment or annealing of the as-quenched alloys is normal practice. The properties of amorphous alloys, like those of crystalline alloys, are altered by annealing; this is true even when the annealing treatment is too short or at too low a temperature to cause crystallization. As might be expected, the structure-sensitive properties such as coercivity and permeability are strongly affected by annealling; sometimes they are greatly improved, but sometimes they are degraded. It is therefore important to understand the mechanisms of annealing so that heat treatments can be specified to give optimum properties with high reliability and reproducibility at the lowest possible cost.

RESEARCH RESULTS FOR THIS REPORTING PERIOD

Field-Induced Anisotropy and Curie Temperature

The kinetics of the formation and reorientation of the field-induced anisotropy K, have been carefully studied in as-received samples and samples pre-annealed in various ways. We have established clearly that the kinetics can be described by a distribution of activation energies that depend weakly on the pre-annealing treatment. Changes in

Curie temperature caused by annealing show similar kinetics, and in one particular alloy (Fe $_{40}$ Ni $_{40}$ P $_{14}$ B $_{6}$) we have determined that the kinetics of these two phenomena are identical. This implies that they result from the same microscopic mechanism. We have also made careful measurements of internal friction in amorphous alloys, and in another composition (Fe $_{32}$ Ni $_{36}$ Cr $_{14}$ P $_{12}$ B $_{6}$), we have established that the change in Curie temperature is proportional to the change in internal friction 1/Q, as measured by the torsion pendulum method. Thus we conclude that changes in both K and T are caused by atomic level local shear transformations that change the local compositional short range order. The internal friction has been studied in considerable depth, and we now understand its behavior quite well even at a microscopic level.

Magnetic permeability after-effect

A time-decay of ac permeability after demagnetization, even at room temperature, is observed in some crystalline alloys. It is sometimes known as disaccomodation (DA), and is known to occur also in amorphous alloys. We have established that DA in zero-magnetostriction amorphous alloys is caused by induced anisotropy in the domain walls, and have found that cooling an amorphous alloy through the Curie temperature in a field applied perpendicular to the ribbon axis reduces the DA and at the same time increases the permeability. The field annealing induces a weak anisotropy perpendicular to the ribbon axis, causing magnetization to occur by spin rotation rather than domain wall motion.

In magnetostrictive alloys, we have confirmed the theory of Allia and Vinai (P. Allia and F. Vinai, Phys. Rev. $\underline{B26}$ (1982) 6141) that DA is due to internal friction coupled to domain wall motion via the magnetostriction.

Flash annealing

A new technique of heat treatment of amorphous alloys, called flash annealing, has been developed and investigated. The sample ribbon is immersed in liquid nitrogen, and a dc pulse current up to several amperes is passed through the ribbon for a controlled time period of 80 msec to 1 sec. The sample temperature can be indirectly monitored by observing the change of magnetization when the sample passes through the Curie temperature. Because of the high heating and cooling rates, it is possible to heat samples to 1200 K without causing crystallization. Even when crystallization does occur, the sample surface remains shiny (unoxidized), and the sample remains ductile, presumably because the crystalline grain size is very small. This technique permits annealing treatments which have not previously been possi-

ble. One effect that we have observed is that flash annealing "rejuvenates" a sample previously relaxed by annealing treatments below T_c ; that is, the slow annealing kinetics become fast again, as in an as-quenched sample. We are continuing to investigate this annealing technique.

Theory of magnetostriction

Magnetostriction is clearly an important phenomenon controlling the low-field properties of amorphous alloys. However, the origin of magnetostriction in amorphous alloys is not well understood at the microscopic level. We have developed a microscopic theory of magnetostriction within the screened point charge model. We find that if the point charges are not screened, the linear magnetostriction is always zero, and that the screening condition determines the sign of the magnetostriction. We have also made an atomistic computer simulation of magnetostriction during deformation.

PUBLICATIONS

Details of the results summarized above are contained in the publications that have appeared in the technical literature. A list of these publications is given at the end of this report. The identification numbers are the same as those used in our previous reports. Papers with numbers 10 and above were prepared during this reporting period.

Publications Resulting from Contract NO0014-80-C-0896; NR 039-204

- Structure and Magnetism of Amorphous Alloys
 T. Egami
 IEEE Trans. Magn. MAG-17 (1981) 2600.
 (Invited paper at INTERMAG, Grenoble, France)
- Kinetics of Formation of Induced Magnetic Anisotropy in a Zero-Magnetostriction Amorphous Alloy Kai-Yuan Ho, P. J. Flanders, and C. D. Graham, Jr. J. Appl. Phys. <u>53</u> (1982) 2279.
- Physical Origin of Losses in Conducting Ferromagnetic Materials
 D. Graham, Jr.
 Appl. Phys. <u>53</u> (1982) 8276.
 (Invited paper at Conf. on Magnetism and Magnetic Materials, Montreal)
- 4. Isotropic Behavior of the Kinetics of Reorientation of Induced Anisotropy in Amorphous and Crystalline Alloys Kai-Yuan Ho J. Appl. Phys. <u>53</u> (1982) 7828.
- 5. Kinetics of Reorientation of Induced Anisotropy in Amorphous and Crystalline Alloys Kai-Yuan Ho J. Appl. Phys. <u>53</u> (1982) 7831.
- 6. Kinetics of Changes in Initial Permeability Produced by Magnetic Annealing in a Zero-Magnetostrictive FeCoSiB Amorphous Alloy T. Jagielinski J. Appl. Phys. <u>53</u> (1982) 7855.
- Elimination of Disaccomodation in a Zero-Magnetostrictive FeCoSiB Amorphous Alloy T. Jagielinski
 J. Appl. Phys. <u>53</u> (1982) 7852.
- Structural Relaxation and Magnetism in Amorphous Alloys T. Egami
 J. Mag. Magn. Mat. 31-34 (1983) 71.
 (Invited paper, International Conf. Magnetism, Kyoto)

- 9. Single-Ion Anisotropy and Magnetostriction of Amorphous Alloys
 Y. Suzuki and T. Egami
 J. Mag. Magn. Mat. 31-34 (1983) 1549.
- 10. Internal Friction of a Glassy Metal Fe₃₂Ni₃₆Cr₁₄P₁₂B₆
 During the Cross-Over Behavior of the Curie Temperature
 N. Morito and T. Egami
 IEEE Trans. Magn. MAG-19 (1983) 1898.
- 11. Correlation Between the Changes Due to Heat Treatment in the Curie Temperature and Internal Friction of a Glassy Metal Fe₃₂Ni₃₆Cr₁₄P₁₂B₆
 N. Morito and T. Egami IEEE Trans. Magn. MAG-19 (1983) 1901.
- 12. Field Induced Anisotropy in Zero Magnetostriction Amorphous Alloys Measured with a Rotating Sample Magnetometer P. J. Flanders, T. Egami, and C. D. Graham, Jr. IEEE Trans. Magn. MAG-19 (1983) 1904.
- 13. The Relationship Between Changes in Field-Induced Anisotropy and Curie Temperature for Fe₄₀Ni₄₀B₁₄P₆
 P. J. Flanders, N. Morito, and T. Egami IEEE Trans. Magn. MAG-19 (1983) 1907.
- 14. Annealing Kinetics for Curie Temperature Changes in the Amorphous Alloy Fe₃₂Ni₃₆Cr₁₄P₁₂B₆
 P. J. Flanders, N. Morito, and T. Egami IEEE Trans. Magn. MAG-19 (1983) 1910.
- 15. Effects of Anisotropy on Domain Structure in Amorphous Alloys
 J. D. Livingston. W. G. Morris, and T. Jagielinski IEEE Trans. Magn. MAG-19 (1983) 1916.
- 16. Flash Annealing of Amorphous Alloys T. Jagielinski IEEE Trans. Magn. MAG-19 (1983) 1925.
- 17. Disaccomodation of Magnetic Permeability in Amorphous Iron-Nickel-Boron Alloys T. Jagiekinski IEEE Trans. Magn MAG-19 (1983) 1934.
- 18. Elastic Stress-Induced Coercive Field Changes in NiCo Films Used in a Rotating Disk P. J. Flanders IEEE Trans. Magn. MAG-19 (1983) 1680.

Closely-related work not paid for by the ONR Contract appears in:

A. Magnetic After Effect in a Zero-Magnetostriction
 Amorphous Alloy
 T. Jagielinski
 J. Appl. Phys. <u>53</u> (1982) 1182.

REPORT DISTRIBUTION LIST

copies recipient 1 Dr. Donald Polk Office of Naval Research 800 N. Quincy St. Arlington VA 22217 1 Office of Naval Research Eastern/Central Regional Office Bldg. 114, Section D 666 Summer St. Boston MA 02210 1 Office of Naval Research 3El David Rittenhouse Laboratory University of Pennsylvania 6 Naval Research Laboratory NLR Code 2627 Washington DC 20375 Defense Technical Information Center 12 Bldg. 5, Cameron Station Alexandria VA 22314 1 Dr. A. E. Clark Naval Surface Weapons Center White Oak Silver Spring MD 20910

Publications Resulting from

Contract NO0014-80-C-0896; NR 039-204

- Structure and Magnetism of Amorphous Alloys
 T. Egami
 IEEE Trans. Magn. MAG-17 (1981) 2600.
 (Invited paper at INTERMAG, Grenoble, France)
- 2. Kinetics of Formation of Induced Magnetic Anisotropy in a Zero-Magnetostriction Amorphous Alloy Kai-Yuan No, P. J. Flanders, and C. D. Graham, Jr. J. Appl. Phys. 53 (1982) 2279.
- 3. Physical Origin of Losses in Conducting Ferromagnetic Materials
 C. D. Graham, Jr.
 J. Appl. Phys. 53 (1982) 8276.
 (Invited paper at Conf. on Magnetism and Magnetic Materials, Montreal)
- 4. Isotropic Behavior of the Kinetics of Reorientation of Induced Anisotropy in Amorphous and Crystalline Alloys Kai-Yuan Ho
 J. Appl. Phys. 53 (1982) 7828.
- 5. Kinetics of Reorientation of Induced Anisotropy in Amorphous and Crystalline Alloys Kai-Yuan Ho J. Appl. Phys. <u>53</u> (1982) 7831.
- 6. Kinetics of Changes in Initial Permeability Produced by Magnetic Annealing in a Zero-Magnetostrictive FeCoSiB Amorphous Alloy T. Jagielinski J. Appl. Phys. 53 (1982) 7855.
- 7. Elimination of Disaccomodation in a Zero-Magnetostrictive FeCoSiB Amorphous Alloy T. Jagielinski J. Appl. Phys. 53 (1982) 7852.
- 8. Structural Relaxation and Magnetism in Amorphous Alloys T. Egami
 J. Mag. Magn. Mat. 31-34 (1983) 71.
 (Invited paper, International Conf. Magnetism, Kyoto)
- 9. Single-Ion Anisotropy and Magnetostriction of Amorphous Alloys
 Y. Suzuki and T. Egami
 J. Mag. Magn. Mat. 31-34 (1983) 1549.

- 10. Internal Friction of a Glassy Metal Fe₃₂Ni₃₆Cr₁₄P₁₂B₆
 During the Cross-Over Behavior of the Curie Temperature
 N. Morito and T. Egami
 IEEE Trans. Magn. MAG-19 (1983) 1898.
- Correlation Between the Changes Due to Heat Treatment in the Curie Temperature and Internal Friction of a Glassy Metal Fe₃₂Ni₃₆Cr₁₄P₁₂B₆
 N. Morito and T. Egami IEEE Trans. Magn. MAG-19 (1983) 1901.
- 12. Field Induced Anisotropy in Zero Magnetostriction Amorphous Alloys Measured with a Rotating Sample Magnetometer P. J. Flanders, T. Egami, and C. D. Graham, Jr. IEEE Trans. Magn. MAG-19 (1983) 1904.
- The Relationship Between Changes in Field-Induced Anisotropy and Curie Temperature for Fe₄₀Ni₄₀B₁₄P₆
 P. J. Flanders, N. Morito, and T. Egami IEEE Trans. Magn. MAG-19 (1983) 1907.
- 14. Annealing Kinetics for Curie Temperature Changes in the Amorphous Alloy Fe₃₂Ni₃₆Cr₁₄P₁₂B₆
 P. J. Flanders, N. Morito, and T. Egamine IEEE Trans. Magn. MAG-19 (1983) 1910.
- 15. Effects of Anisotropy on Domain Structure in Amorphous Alloys
 J. D. Livingston. W. G. Morris, and T. Jagielinski
 IEEE Trans. Magn. MAG-19 (1983) 1916.
- Flash Annealing of Amorphous Alloys
 Jagielinski
 IEEE Trans. Magn. MAG-19 (1983) 1925.
- 17. Disaccomodation of Magnetic Permeability in Amorphous Iron-Nickel-Boron Alloys T. Jagiekinski IEEE Trans. Magn MAG-19 (1983) 1934.
- 18. Elastic Stress-Induced Coercive Field Changes in NiCo Films Used in a Rotating Disk P. J. Flanders IEEE Trans. Magn. MAG-19 (1983) 1680.

Closely-related work not paid for by the ONR Contract appears in:

Magnetic After Effect in a Zero-Magnetostriction Amorphous Alloy

T. Jagielinski J. Appl. Phys. <u>53</u> (1982) 1182.

SECURITY CLASSIFICATION OF THIS PAGE (When Data Entered) READ INSTRUCTIONS REPORT DOCUMENTATION PAGE BEFORE COMPLETING FORM 2. GOVT ACCESSION NO. 3. RECIPIENT'S CATALOG NUMBER Annual Report No. 3 AD-A13 L 843 4. TITLE (and Subtitle) 5. TYPE OF REPORT & PERIOD COVERED Annual Report 1 August 82-30 October ANNEALING EFFECTS IN FERROMAGNETIC AMORPHOUS ALLOYS S. CONTRACT OR GRANT NUMBER(a) 7. AUTHOR(a) N00014-80-C-0896 C. D. Graham, Jr. T. Egami NR 039-204 Dept. of Materials Science and Engineering AREA & WORK UNIT NUMBERS University of Pennsylvania 9. PERFORMING ORGANIZATION NAME AND ADDRESS University of Pennsylvania Philadelphia PA 19194 11. CONTROLLING OFFICE NAME AND ADDRESS 12. REPORT DATE Office of Naval Research 15 December 1983 890 N. Quincy St. 13. NUMBER OF PAGES Arlington VA 22217 14. MONITORING AGENCY NAME & ADDRESS(II different from Controlling Office) 15. SECURITY CLASS. (of . unclassified 15a. DECLASSIFICATION/ 16. DISTRIBUTION STATEMENT (of this Report) distribution list shown on last page of report 17. DISTRIBUTION STATEMENT (of the abstract entered in Block 20, If different from Report) IS. SUPPLEMENTARY NOTES 19. KEY WORDS (Centinue on reverse side if necessary and identity by block number) amorphous alloys; glassy metals; magnetic properties; disaccomodation; magnetostriction

28. ABSTRACT (Continue on reverse side if necessary and identity by block number)

The kinetics, and therefore probably the atomic mechanism, of the annealing of field-induced anisotropy, Curie temperature, and internal friction have been shown to be the same in certain ferromagnetic amorphous alloys. Disaccomodation can be almost eliminated, and permeability increased, by annealing a zeromagnetostriction amorphous alloy in a perpendicular field. Flash annealing of amorphous alloys permits new annealing treatments

DD 1 JAN 79 1473 ESITION OF 1 NOV 65 IS OBSOLETE. S/N 0102-0101 ;

UNCLASSIFICATION OF THIS PAGE (Then Bute Butered

unclassified

SECURITY CLASSIFICATION OF THIS PASE(When Date Entered)

